

## IN 50-0757 Installation Instructions BMW Frame Sliders

1) Remove your OEM motor mount bolt on the left side. These sliders will use the most forward engine mount bolts that pass through the frame and thread into the cylinder head - shown in the photo at the right. DO NOT REMOVE BOTH SIDES AT THE SAME TIME, or the engine will move in the frame and you will have to loosen and re-torque all of the motor mount bolts for proper installation.

2) Attach the left slider base (the longer of the two) to the motorcycle using the 10x80x1.5mm bolt provided, threading them in place of your motor mount bolts.

3) Torque the left side motor mount bolt (see notes for torque below)

**WARNING:** Since motor mount bolts are thread steel bolts, it is easy to cross thread them and damage the threads. Always start the first few turns by hand before using the ratchet on the bolt. We recommend using a small amount of anti-seize paste on the supplied 10mm bolts. With Anti-Sieze the torque is 31 ft-lbs. Without the Anti-Sieze (dry) the torque is 44 ft-lbs

4) Repeat the same process for the right side using the shorter base and 10x80mm bolt. Note: you will use the OEM spacer sleeves when you install the Woodcraft base.

**NOTE:** This kit does not require bodywork trimming for any of the Woodcraft puck options except the 50-1599 domed pucks. The 50-1599 pucks require one of the fingers of the black plastic trim above the right-side engine mount to be trimmed for proper clearance.

6) Slide the plastic slider over the top of the base and secure it in place using the 8 mm countersunk bolt provided. The bolt passes first through the non threaded hole and then screws into the threaded hole on the far side of the base. The plastic is undersized on the far side of the slider to act as a locknut for the bolt.

## 105 Baldwinville Rd. Winchendon, MA 01475 978-297-2977

WARNING: Improper installation and/or failure to comply with all warnings and instructions may cause a loss of control and serious injury or death. The motorcycle should be run and thoroughly inspected before use. DO NOT INSTALL OR USE THIS PRODUCT IF YOU ARE UNABLE TO DO SO IN COMPLIANCE WITH ALL INSTRUCTIONS AND WARNINGS. SEEK THE ASSISTANCE OF A TRAINED PROFESSIONAL TECHNICIAN.





