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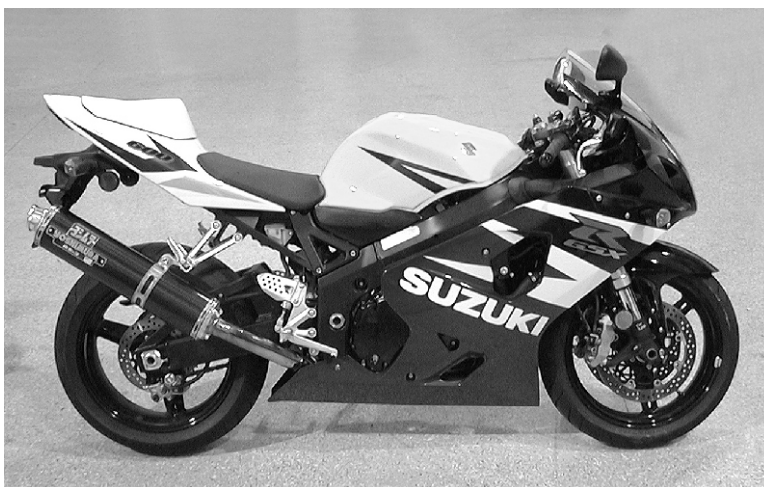
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RS-3 OVAL PERFORMANCE EXHAUST SYSTEM

SUZUKI
2004 GSX-R600
2004 GSX-R750

1108452	RS-3 RACE ONLY BOLT-ON SYSTEM WITH CARBON FIBER
1108455	RS-3 RACE ONLY BOLT-ON SYSTEM WITH STAINLESS STEEL
1108457	RS-3 RACE ONLY BOLT-ON SYSTEM WITH TITANIUM
1108557	RS-3 ZYCLONE BOLT-ON SYSTEM WITH TITANIUM



THIS PRODUCT IS DESIGNED FOR USE IN CLOSED COURSE RACING AND IS NOT INTENDED FOR HIGHWAY USE.



NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.

Note: Read through all instructions before beginning installation.

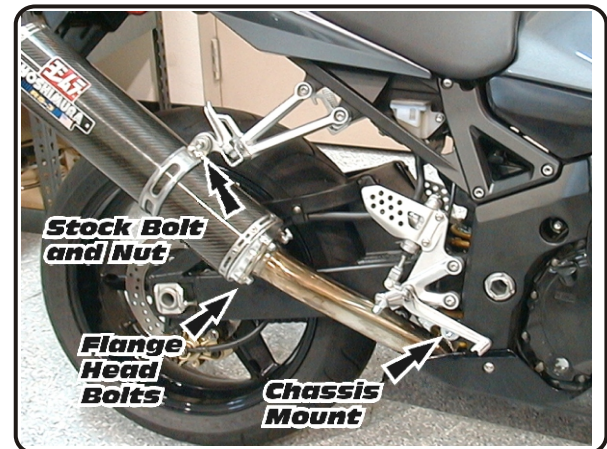
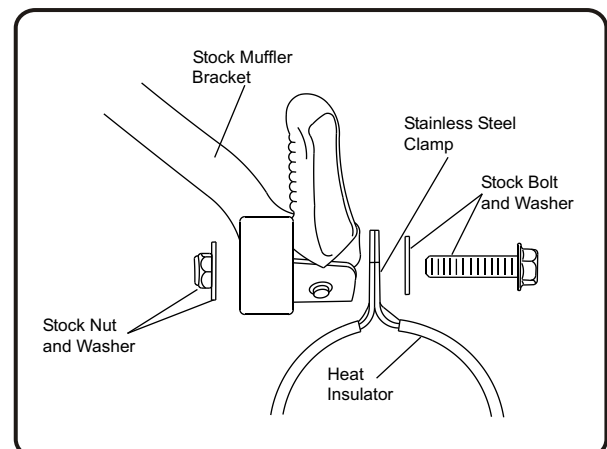
Tools Needed:

12mm socket
3/8" ratchet and extension
12mm and 14mm wrench
Torque wrench

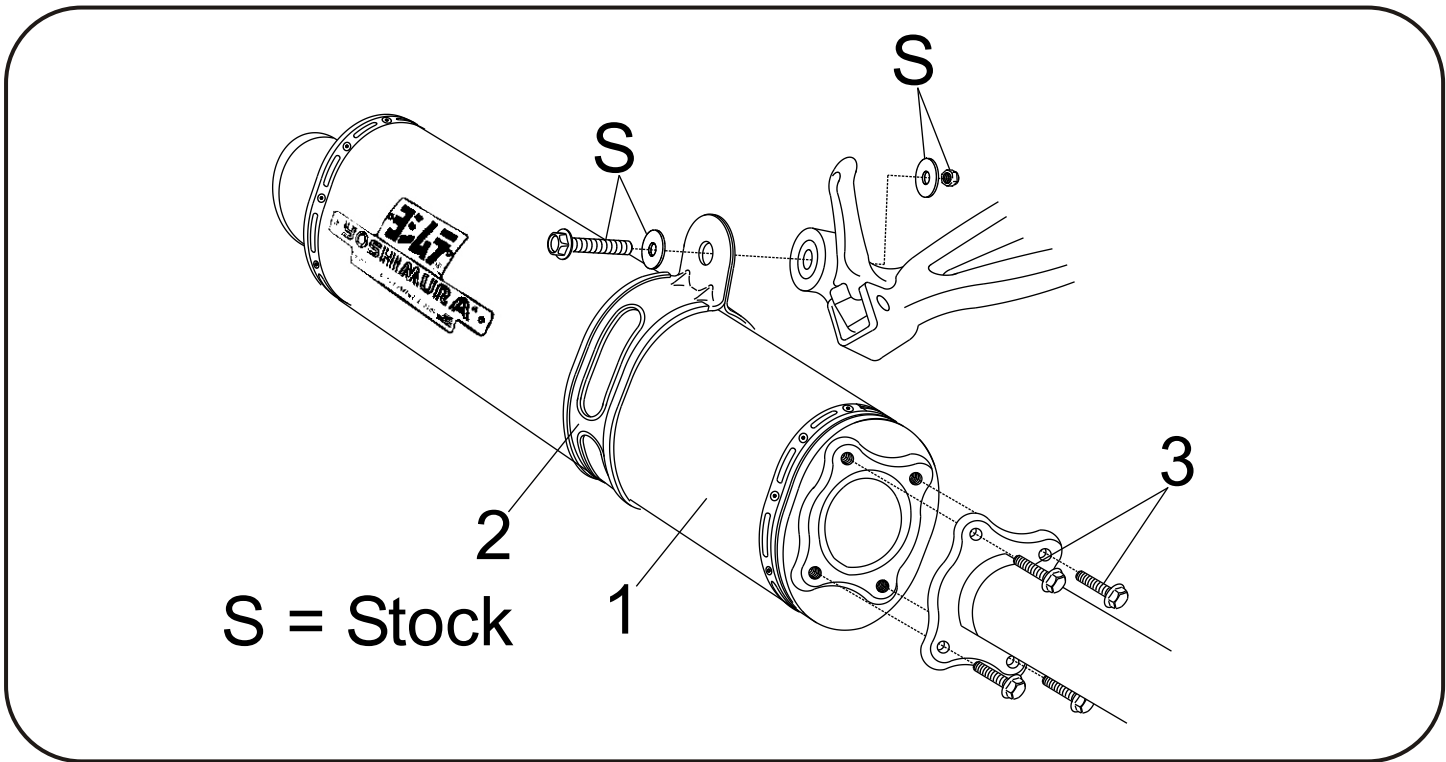
Installation Steps:

- 1 Remove stock muffler and gasket. (See Fig.1)
- 2 Loosen tailpipe bolt at chassis mount (See Fig.1)
- 3 Install new muffler gasket.
(Not supplied - Suzuki part no. 14181-02F00)
- 4 Install Yoshimura muffler using supplied bolts.
Torque bolts to 2.5 kg-m (18 lb-ft).
- 5 Apply heat insulator to inside of muffler clamp and slide clamp onto muffler.
(note direction of clamp in Fig. 3)
- 6 Mount clamp to outside of stock muffler bracket using stock bolt, washer, and nut. (see Fig. 3)
Torque bolt to 2.3 kg-m (16 lb-ft)
- 7 Tighten tailpipe bolt at chassis mount. Torque bolt to 2.5 kg-m (18 lb-ft)
- 8 Before starting the motorcycle, check for proper clearance between new muffler and motorcycle. (i.e. swing-arm, passenger foot-peg, rear wheel, etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura tech. Dept. at (800)634-9166 / in CA (909)628-4722.

NOTE: After starting motorcycle, it is normal for new exhaust system and muffler to emit smoke until oil residue burns off.

**Fig. 1****Fig. 2****Fig. 3**

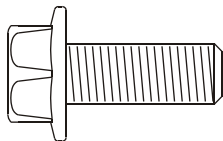
#110845(2,5,7) / 1108557



Parts Diagram

NO	DESCRIPTION	QTY	PART #
1	RS-3 Oval Muffler Assembly	1	**
2	Stainless Steel Muffler Clamp Stainless Steel or Titanium Sleeve use Carbon Fiber Sleeve use	1	COS450S8BSX COS450S8BS
3	8mm x 20mm Flange Hex Bolt	4	M8x20H
**	Rubber Heat Insulator for Stainless Steel Muffler Clamp	1	HT-SHLDTRS
**	Yoshimura Vinyl Sticker	2	17028-BLK

Nuts and Bolts Guide (Actual Size):



8mm x 20mm
Flange Hex Bolt