

WOODCRAFT

Technologies, Inc.

Installation Instructions

60-0500R Triumph 675 Crank Case Cover

1) Attach the skid plate to the Woodcraft cover by bolting it from the inside. Each bolt must have an o-ring installed on it before use.

IMPORTANT - USE **THREADLOCKING COMPOUND** on the skid plate mounting bolts. Coat the threads **completely** and allow the **threadlocking compound to fully set** before use.

- 2) Remove the stock cover from the engine. Completely clean the gasket surface of the engine.
- 3) Transfer all OEM dowel pins from the OEM cover to the Woodcraft cover.
- 4) Install the Woodcraft cover using the OEM hardware on the top 6 holes and the included 6x20mm mounting hardware in the bottom 2 holes shown at the right.

Torque for these mounting bolts is about 7 ft-lbs. **Be sure to use the bolt with the copper sealing washer on the top right hand mounting bolt, just as it was on the OEM cover.**

4) Start the motorcycle, allow it to warm up and inspect for any leaks before riding.



WARNING

Installation of Woodcraft Billet Covers involves removal and reinstallation of certain factory components such as fasteners, alternator stators and oil-retention gaskets. **FAILURE TO INSTALL THESE COMPONENTS IN COMPLIANCE WITH ALL SPECIFIC INSTRUCTIONS SUPPLIED WITH BILLET COVER KIT, MAY CAUSE OIL LOSS OR DAMAGE TO ENGINE RESULTING IN LOSS OF CONTROL OF MOTORCYCLE AND SERIOUS INJURY OR DEATH.**