

IN 50-0502 Installation Instructions Triumph 675 2013

- 1) Remove your OEM motor mount bolts. These sliders will use the most forward engine mount bolts that pass through the frame and cylinder head show in the photo at the right.
- 2) Attach the slider bases to the motorcycle using the 10mm bolts provided, threading them in place of your motor mount bolt. You will use the OEM nuts from the stock bolts on the back side. The torque on these bolts is about 36 Ft-lbs. The Right Slider uses the shorter of the two supplied bases with a 10 x 100mm bolt. The Left Slider uses the longer of the two bases (the straight base with no steps) with a 10×80 mm bolt.
- 3) This kit requires the cutting of the bodywork on both sides. With the bases in place, attempt to trace the outline of the base on the inside of the bodywork in order to find the center of the hole to drill for the puck. Look through the hole to ensure that it is in the center of the frame slider base.

If you are confident you have found the center, you can cut a 2 inch hole in the bodywork with a hole saw. If you want to be safe, use a $1 \frac{1}{2}$ or $1 \frac{3}{4}$ inch hole saw and then re-fit the bodywork to see how you did centering the hole. You can then use a drum sanding attachment on a dremel tool to enlarge the hole to fit the puck perfectly.

4) Slide the plastic slider over the top of the base and secure in place using the 8 mm countersunk bolt provided. The bolt passes first through the non threaded hole and then screws into the threaded hole on the far side of the base. The plastic is undersized on the far side of the slider to act as a locknut for the bolt





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WARNING: Improper installation and/or failure to comply with all warnings and instructions may cause a loss of control and serious injury or death. The motorcycle should be run and thoroughly inspected before use. DO NOT INSTALL OR USE THIS PRODUCT IF YOU ARE UNABLE TO DO SO IN COMPLIANCE WITH ALL INSTRUCTIONS AND WARNINGS. SEEK THE ASSISTANCE OF A TRAINED PROFESSIONAL TECHNICIAN.

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Important: The longer base goes on the left side, with the shorter bolt