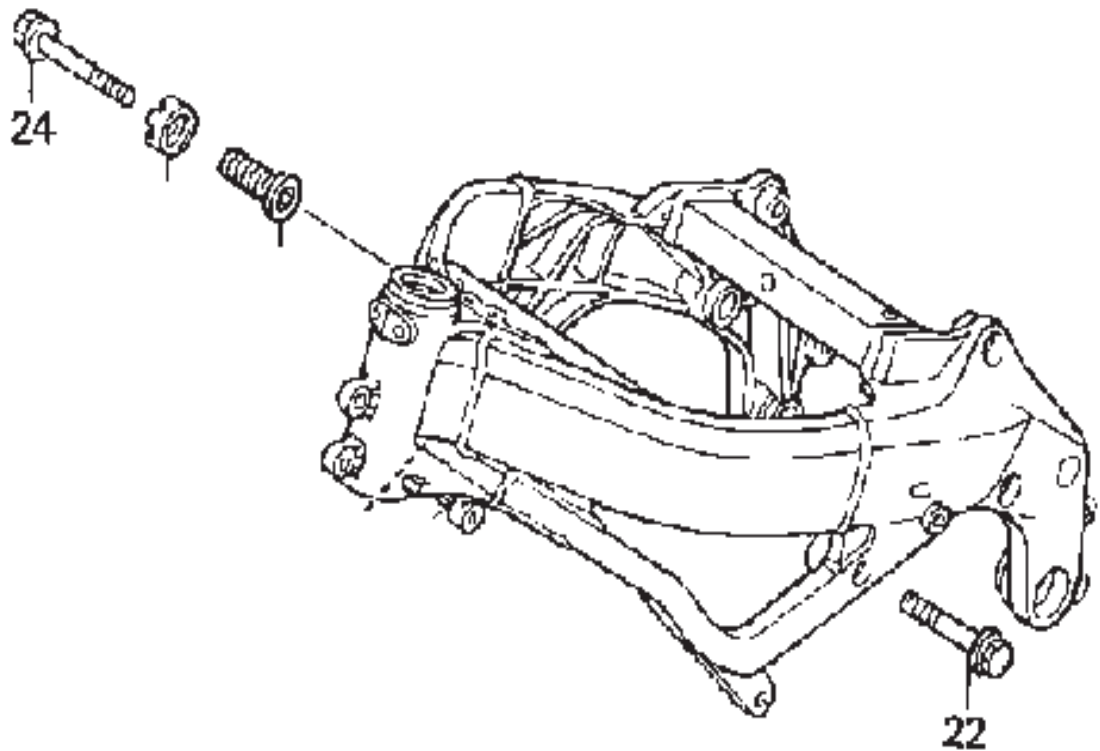


50-0330 Honda F4/F4i

## 2 Piece Frame Slider Installation Instructions

- 1) Remove your OEM motor mount bolts. The sliders replace bolts number 22 and 24 on the picture below.
- 2) If needed, with your bodywork in place, fit the bolt and aluminum base on each side of the bike by hand so that you can trace a circle to mark where you need to cut at least a 2" hole for the sliders.  

Woodcraft suggests drilling a small pilot hole in the center of the 2" hole (if you are going to use a 2 inch hole saw) in order to be sure that the hole is centered properly. If you are not confident, then cut the hole with a smaller saw and finish making the circle with a dremel tool. We have seen mechanics line the edge of the hole with fuel line (split down the center) for a more finished look.
- 3) Attach the slider bases to the motorcycle using the 10mm bolts provided, threading them in place of your motor mount bolt. Torque to OEM recommended specifications (consult service manual).
- 4) Slide the plastic slider over the top of the base and secure in place using the 8mm countersunk bolt provided. The bolt passes first through the non threaded hole and then screws into the threaded hole on the far side of the base. The plastic is undersized on the far side of the slider to act as a locknut for the bolt.
- 5) Mount the bodywork. The sliders should protrude 1-1.5" from the bodywork.



The **longer** base goes on the **left** side, with the **shorter** bolt.