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Hyosung GT250R

Flange-on Exhaust System with M-2 Canister
Part # 005-2160406V, 005-2160407V, 005-2160408V



Parts List

Qty.	Description	Part Number
1	M-2 Muffler Canister	Varies
1	Muffler Clamp	Varies
1	HARDWARE KIT	005-216-3
4	6x14mm Socket Head Cap Screws	005-SH614
4	M6 Lock Washers	005-WL6
1	5mm Long Handle Ball End Hex Key	005-9-18610
1	T20 Torx Short Hex Key	005-9-15820

IMPORTANT - PLEASE READ CAREFULLY

On some models you will need to remove the catalyst from the flange using a saw. We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on center stand or ideally a service lift.
2. Remove the nuts holding the stock canister onto the flange. Loosen the hardware that holds the canister to the passenger footpeg and remove the canister from the bike.



3. Retain stock gasket for use with TBR exhaust muffler.



4. Carefully slide the canister clamp over the canister. Locate both tabs of the canister clamp on the outside of the hanger bracket. Use the OEM bolt, washers and nut to secure it. Leave loose for now.



5. Install the canister onto the end of the stock exhaust flange using the supplied 6x14mm screws and washers. Go ahead and tighten evenly and fully.



6. Make sure everything is aligned and tighten all hardware.
7. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.
8. On some models you will need to remove the catalyst from the flange using a saw.

Care & Cleaning

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Titanium Header System: Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Polished Aluminum Canisters: Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

Brushed Aluminum Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Carbon Fiber Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Titanium Mufflers: For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Repack all road canisters at the first signs of packing material deterioration. Part #005-10038 Repack all offroad canisters after every 10 hours of use. Part #005-10038MX

NEVER dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.



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005-2160406V



Qty.	Description	Part Number
1	M-2 Muffler Canister	005-2160406V
1	Muffler Clamp	005-2C
1	HARDWARE KIT	005-216-3
4	6x14mm Socket Head Cap Screws	005-SH614
4	M6 Lock Washers	005-WL6
1	5mm Long Handle Ball End Hex Key	005-9-18610
1	T20 Torx Short Hex Key	005-9-15820

005-2160407V



Qty.	Description	Part Number
1	M-2 Muffler Canister	005-2160407V
1	Muffler Clamp	005-2C1
1	HARDWARE KIT	005-216-3
4	6x14mm Socket Head Cap Screws	005-SH614
4	M6 Lock Washers	005-WL6
1	5mm Long Handle Ball End Hex Key	005-9-18610
1	T20 Torx Short Hex Key	005-9-15820

005-2160408V



Qty.	Description	Part Number
1	M-2 Muffler Canister	005-2160408V
1	Muffler Clamp	005-2C2
1	HARDWARE KIT	005-216-3
4	6x14mm Socket Head Cap Screws	005-SH614
4	M6 Lock Washers	005-WL6
1	5mm Long Handle Ball End Hex Key	005-9-18610
1	T20 Torx Short Hex Key	005-9-15820