



401 South Grand Ave., Santa Ana, CA 92705
Tel: 714.550.6070 Fax: 714.550.9661 www.twobros.com

Suzuki GSX-R1000

V.A.L.E.™ Slip-On Exhaust System with M-2 Exhaust Canister
Part # 005-32104



Parts List

Qty.	Description	Part Number
1	M-2 Muffler Canister	005-187-206M
1	Slip-On Tube	005-32104S
1	HARDWARE KIT	005-321-3
2	X-Ring (half)	005-7-2-3
1	63mm Barrel Clamp	005-27-63MSH
4	6x20mm Socket Head Cap Screw	005-SH620
4	6mm Split Washer	005-WL6
1	5mm Long Handle Ball End Hex Key	005-9-18610
1	T20 Torx Screw Hex Key	005-9-15820
1	TBR Sticker Kit	015-10212

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.

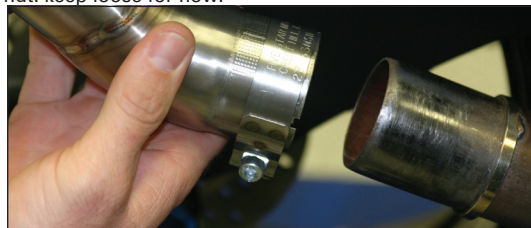
2. Remove muffler assembly via two bolts.



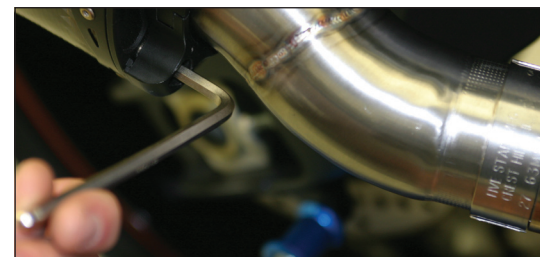
3. Install TBR muffler to slip-tube shown using the supplied 2-piece X-Ring and bolts with lock washers, keep loose for now.



4. Install muffler assembly to motorcycle using the supplied barrel clamp and rubber lined muffler clamp, secure muffler to standard mounting position using OEM bolt and nut, keep loose for now.



5. Check alignment of muffler and tighten the 4 6x20mm socket head cap screws. Then tighten barrel clamp and lastly tighten muffler mount.



6. Double check your work to ensure everything is tight and properly installed.

7. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

