

FITTING INSTRUCTIONS

ATTENTION: before carrying out any work on the exhaust, check that its surface has cooled so that it will not damage components, which are not heat-resistant (such as fairing, hoses, rubber sleeves, etc.), or the operator.

1. Remove the OE silencer(s)
2. Check that the mating surfaces are in good clean condition, slide the link pipe on to the original header, taking care not to damage the graphite gasket (if supplied) which should replace the OE gasket. Partially tighten the securing strap to allow a degree of further adjustment.
3. Insert the silencer with its associated stainless steel bracket and strap, into the final manifold; secure it to the frame by means of the by-packed silent blocks and nuts and bolts (see enclosed drawing). Check the correct positioning of all the assembled parts and then tighten all the nuts and bolts.
4. Tighten the various clamps which join the Leovince X3 link pipe(s) to the OE exhaust headers.
5. Start the engine, wait a few minutes until it reaches operating temperature, and check that there are no gas leaks.

IMPORTANT: During the first km of running, the exhaust system needs breaking-in; therefore, slight gas leakage might occur. After approximately 100 Km, check all the fasteners.

ADJUSTMENT:

This exhaust system has been set up at the LeoVince factory on an electronic testing bench, using a bike in perfect functioning conditions with standard settings.

MAINTENANCE:

From time to time, check all the brackets and fasteners, which could be affected by use (sound-deadening material, seals and other rubber parts) and replace them periodically. The silencer may be cleaned using gasoline, diesel oil or alcohol. Absolutely avoid the use of any kind of solvent.

It is normal for there to be some discolouration of the silencer, which is the result of heat and the nature of the materials used.

IT IS FORBIDDEN to modify silencers. Whatever form this may take, SITO GRUPPO INDUSTRIALE declines any responsibility for defects, problems, or malfunction, arising from the use of any product which has been modified or tampered with.

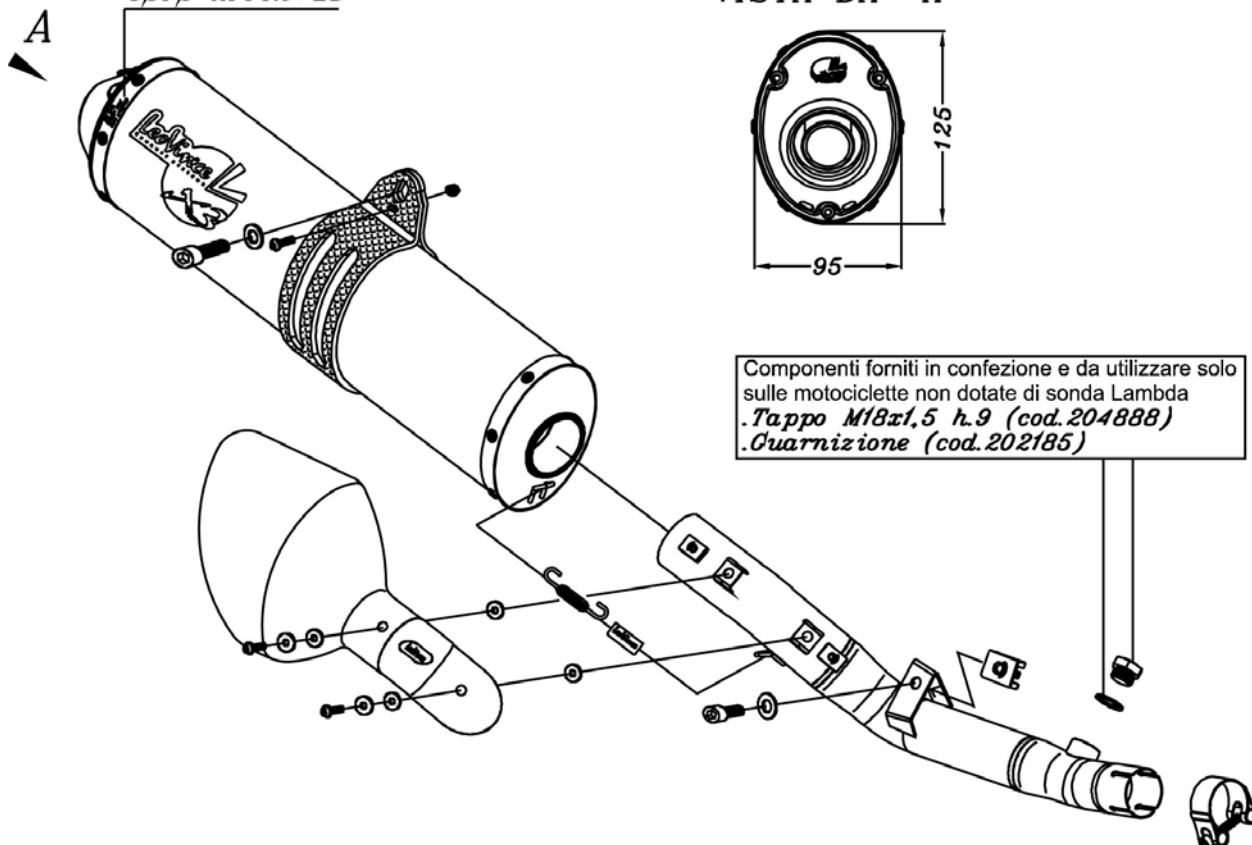
WE SUGGEST THE FITTING TO BE MADE BY PROFESSIONALS

TECHNICAL DRAWING

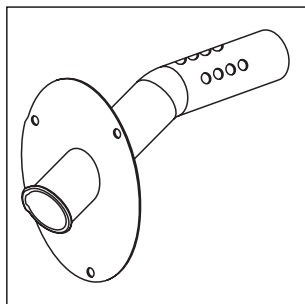
GB - By-packed components to be used only on motorcycles not provided with Lambda probe.
 -Plug M18 x 1,5 h.9 - Seal
F - Pièces fournies et à utiliser seulement sur les motocycles qui ne sont pas équipés de sonde Lambda
 -Bouchon M18 x 1,5 h.9 - Garniture
D - Mitgelieferte Bauteile, die nur für Motorräder ohne Lambda-Sonde einzusetzen sind
 -Stopfen M18 x 1,5 h.9 - Dichtung
E - Componentes suministrados en confección y que hay que utilizar sólo en las motocicletas no equipadas
 -Tapón M18 x 1,5 h.9 - Guarnición

SCI 3928
SCREEN TYPE
USFS APPROVED

VISTA DA "A"



Componenti forniti in confezione e da utilizzare solo
 sulle motociclette non dotate di sonda Lambda
.Tappo M18x1,5 h.9 (cod. 204888)
.Guarnizione (cod. 202185)



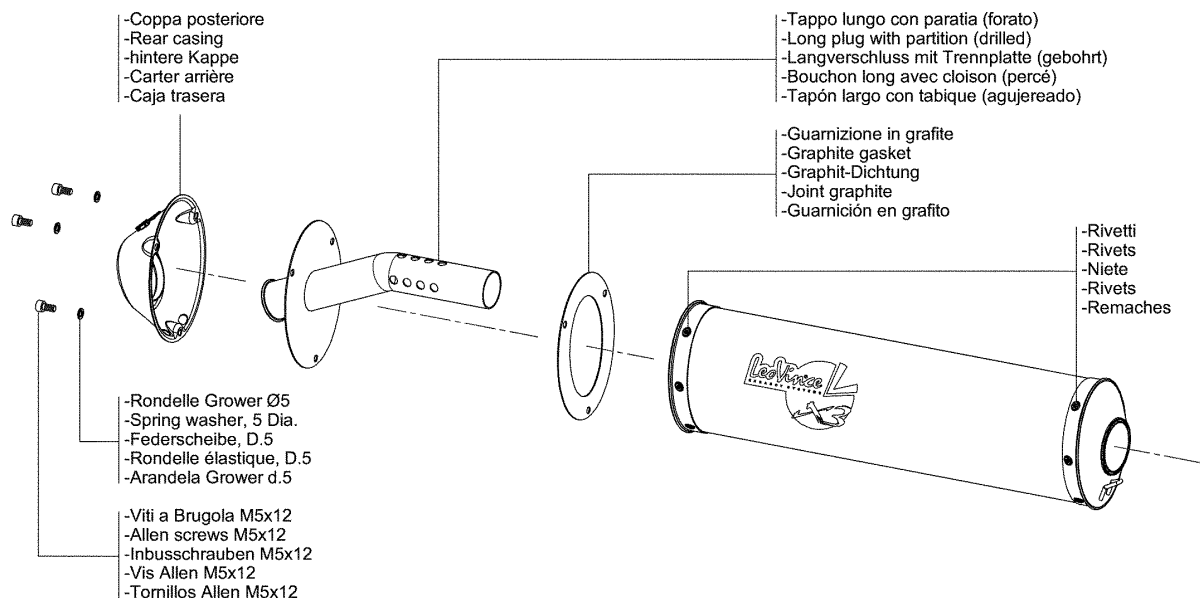
"NEW FIM" internal part with DRILLED TUBE - already assembled to the silencer *permits not to exceed the sound level limits set by the F.I.M. regulations

FITTING INSTRUCTIONS SPARK ARRESTER

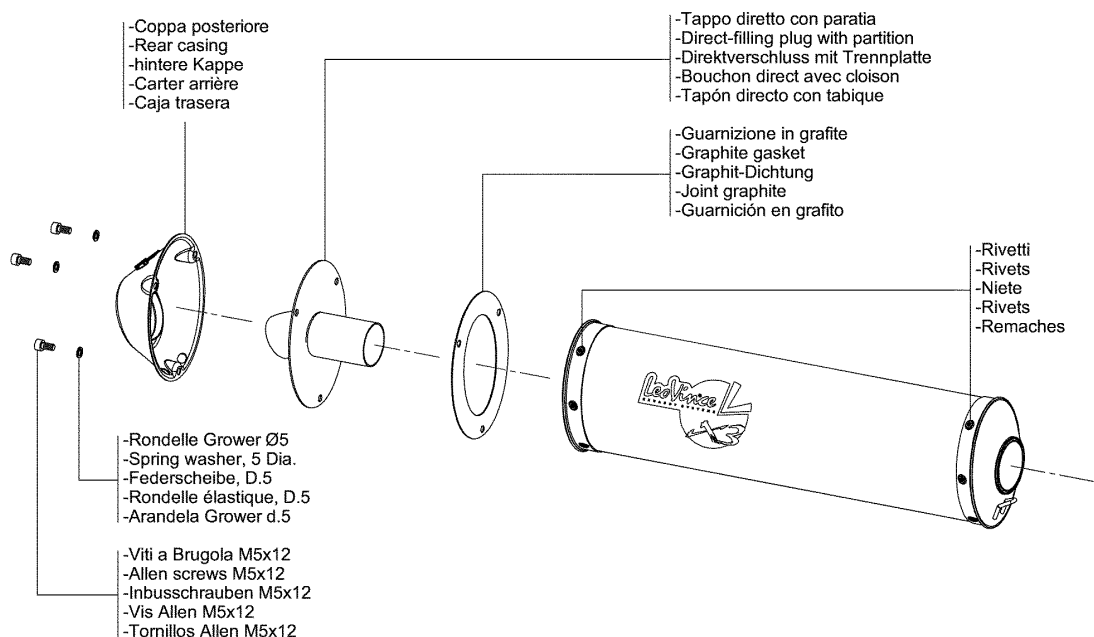
- ISTRUZIONI DI MONTAGGIO SILENZIATORI 'X3' linea ENDURO e ATV/QUAD
- ASSEMBLY INSTRUCTIONS FOR SILENCERS 'X3' ENDURO and ATV/QUAD line
- MONTAGEANWEISUNG SCHALLDÄMPFER 'X3' ENDURO und ATV/QUAD linie
- INSTRUCTIONS DE MONTAGE SILENCIEUX 'X3' ligne ENDURO et ATV/QUAD
- INSTRUCCIONES DE MONTAJE SILENCIADORES 'X3' línea ENDURO y ATV/QUAD



- Silenziatore con **TAPPO LUNGO (FORATO)** -**versione assemblata in confezione-**
- Silencer with **LONG PLUG (DRILLED)** -**packaged assembly version-**
- Schalldämpfer mit **LANGVERSCHLUSS (GEBOHRT)** -**Zusammenbau Verpackung-**
- Silencieux avec **BOUCHON LONG (PERCE)** -**version assemblée conditionnée-**
- Silenciador con **TAPÓN LARGO (AGUJERADO)** -**versión ensamblada en confección-**

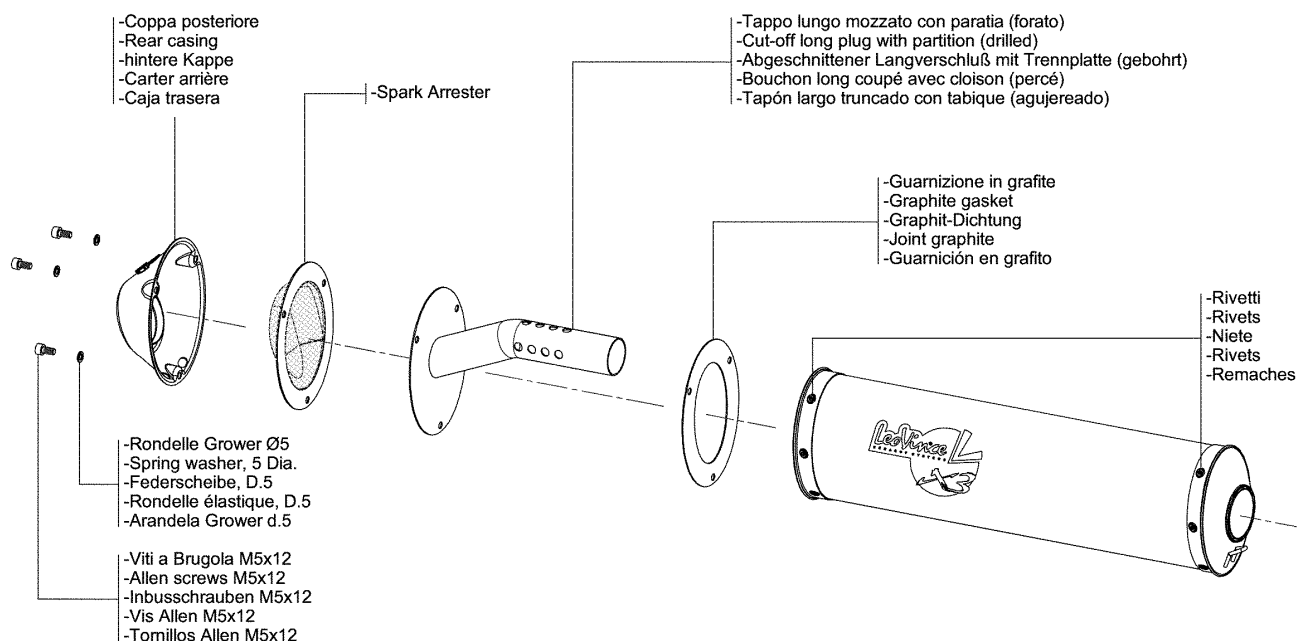


- Silenziatore con **TAPPO DIRETTO**
- Silencer with **DIRECT PLUG**
- Schalldämpfer mit **DIREKTVERSCHLUSS**
- Silencieux avec **BOUCHON DIRECT**
- Silenciador con **TAPÓN DIRECTO**



FITTING INSTRUCTIONS SPARK ARRESTER

- _Silenziatore in versione silenziata per mercato U.S.A.
- _Silencer in muted version for U.S.A. market
- _Schalldämpfer in der schallgeämpfter Ausführung für U.S.A.-Markt
- _Silencieux dans la version avec réglage de silencieux pour le marché des Etats Unis
- _Silenciador en versión silenciada para mercado U.S.A.



- _Silenziatore con SPARK ARRESTER
- _Silencer with SPARK ARRESTER
- _Schalldämpfer mit SPARK ARRESTER
- _Silencieux avec SPARK ARRESTER
- _Silenciador con SPARK ARRESTER

